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1270 Aberdeen St
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D205-706-013
Job Sheet 189764



Part No: D205-706-013

Job Qty: 1 pcs

Part Name: Fuel Purge Canister



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/7/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEETS 19-20 IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM IPP
Rev:F 10.05.10 as per chg002 DD verified :EC IPP Rev:G 12.12.07 as per IIN revB DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		2/7/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S149712



Part: D205-706-013

Job No: 189764

Serial No/Batch: S149712

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-54 Issue Date: 13/07/13 FAA-ETC SR02055NY 05/02/09, EASA S

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	1 pcs	2/7/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
						DAS 46 JAN 31 2019
125 DC - 1 - B4B	1 pcs	2/7/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/7/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140 QC 21 - FG	1 pcs	2/7/19	0.00 0.00		QC 21 - FG - 21	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 125 - Photocopy bluefile and create labels per PPP D205-706-013 CHG003 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD205-706-013 Location : FG018 140 - (QC21- Final Inspection - Work Order Release)						DAS 21 JAN 31 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149158
AN814-6D	Plug	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM137495
AN815-6D	Union M Flare	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5102141
AN833-6D	Elbow, Bulkhead-M-Flare	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5093625
AN924-6D	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	3095433X3 J/23465X1
D2001-4	Valve Assembly 1/4 Inch	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124917
D3262-041	Canister Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131310
D3264-1	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5110353
D3297-1-0121	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5084025
D3297-1-0130	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5130178
D3297-3-0350	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160648
D3298-001	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104760
D3298-009	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5144995
D3299-1	Fitting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5144759
D3299-3	Fitting	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5094764
D3301-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5033942
D3301-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5092727
D3302-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104245
D3302-3	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104307
MS21042L3	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5147929
MS21919-WDG12	Clamp	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM127630
MS21919-WDG16	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM134676
MS21919-WDG9	Clamp	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5110006
MS21920-42	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5108571
MS29512-06	O-Ring	5 pcs (5 ea)	110-Packaging 1 - Pick Kit	5089296
MS35489-11	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM129499-40
NAS1149D0332J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5113757
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5147930
NAS1149D0963J	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5056388

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-5A	4	397	0
	AN814-6D	1	4	0
	AN815-6D	2	13	0
	AN833-6D	3	16	0
	AN924-6D	4	19	0
	D2001-4	1	9	0
	D3262-041	1	1	0
	D3264-1	2	5	0
	D3297-1-0121	1	2	0
	D3297-1-0130	1	5	0
	D3297-3-0350	1	6	0
	D3298-001	1	5	0
	D3298-009	1	3	0
	D3299-1	1	4	0
	D3299-3	1	7	0
	D3301-1	1	7	0
	D3301-3	1	5	0
	D3302-1	1	7	0
	D3302-3	1	6	0
	MS21042L3	4	2,857	0
	MS21919-WDG12	1	25	0
	MS21919-WDG16	2	12	0
	MS21919-WDG9	5	118	0
	MS21920-42	2	13	0
	MS29512-06	5	56	0
	MS35489-11	1	6	0
	NAS1149D0332J	4	2,738	0
	NAS1149D0363J	8	971	0
	NAS1149D0963J	2	466	0

Part Specifications
Specifications could not be found.

Plex 1/30/19 10:38 AM dart.lacelle.linda

Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

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Revision: **B**

Date: 12.11.06

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

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Revision: B

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Change Record

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Part Number: D205-706-013Description: FUEL PURGE CANISTER[illegible]